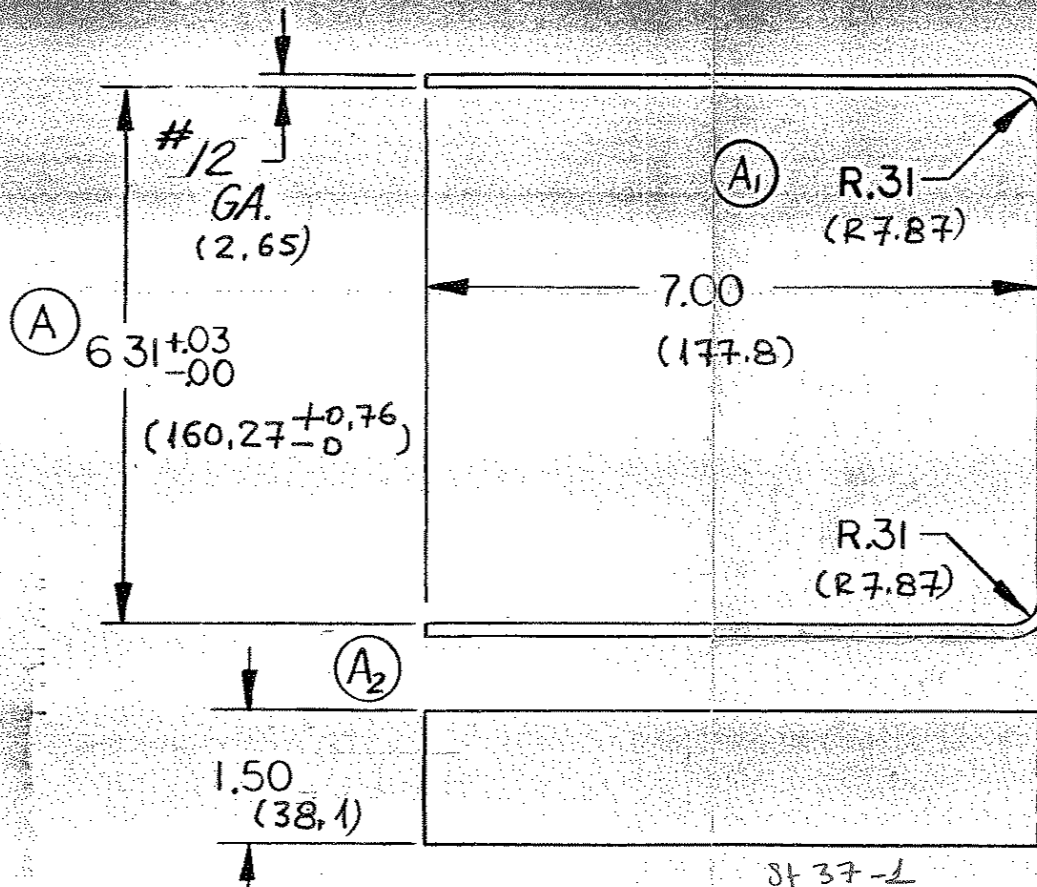


9535146

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I. 0100. 2400BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.SURFACE FINISH SPEC.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

Yer No	Sira No
	15674

				NO. REQ.		NAME OF PART		PART NO.		IT. NO.	
				MATERIAL		ELECTRO-MOTIVE DIVISION					
				EMS 56 HRSS		GENERAL MOTORS CORPORATION					
				COM. Q.P.		LA GRANGE, ILLINOIS, U.S.A.					
				DR. R. A. Pisani		DATE 4-4-78					
				CK. J. L. Loom		DATE 5-11-78					
				SUP. J. R. M.		DATE 5-12-78					
				WELD.		MOD. ENGR.		FIRST USED ON		PART NO.	
								D77		9535146	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		APVD.	
D22566		A		WAS G $\frac{1}{4} \pm \frac{1}{32}$ A ₁ WAS $\frac{7}{16}$ R A ₂ CHAMFER REMOVED		19 MY 89		82		OK FOR PRODUCTION	
				WAS X78 1249		26 NOV 80		R.H.			

REF. 8205485